MODELS

<table>
<thead>
<tr>
<th>MODEL</th>
<th>Conv. Speed</th>
<th>Tower Speed</th>
<th>Min. Load Size</th>
<th>Standard Load Size</th>
<th>Max. Load Capacity</th>
</tr>
</thead>
<tbody>
<tr>
<td>RTAC-15</td>
<td>35 FPM</td>
<td>15 RPM</td>
<td>30” x 30” x 30”</td>
<td>50” x 50” x 80”</td>
<td>4,000 lbs.</td>
</tr>
<tr>
<td>RTAC-18</td>
<td>35 FPM</td>
<td>18 RPM</td>
<td>30” x 30” x 30”</td>
<td>53” x 53” x 96”</td>
<td>4,000 lbs.</td>
</tr>
<tr>
<td>RTAC-24</td>
<td>35 FPM</td>
<td>24 RPM</td>
<td>optional</td>
<td></td>
<td>4,000 lbs.</td>
</tr>
</tbody>
</table>

SPECIFICATIONS

Speed
- Can handle Up to 100 loads per hour

Power Requirements
- Electrical: 220V, 3Ph, 60Hz, 25A, 16.5kW
- Pneumatic: 80 psi, 5 CFM

Approx. Shipping Weight
- 4,860 lbs. w/conveyors

Complete Aftermarket Service & Support for Your Packaging Equipment

Call 844.777.8776 for your regional tech

24/7 Help Available
ARPAC’s RTAC-SERIES heavy-duty conveyorized automatic rotary tower wrapping system offers superior performance around the clock. This system is ideal for high speed conveyorized production lines. It has a unique arm support & drive system that incorporates a precision steel ring for stable, safe, and maintenance-free machine operation.

To increase efficiency, the RTAC-SERIES indexes, automatically wraps, and discharges loads without operator assistance. A dual action cut and wipe arm provides clean cut and positive film tail attachment to the load.

In addition to these capabilities, the RTAC-SERIES can be manufactured with several performance enhancements. The optional Pallet Lift Mechanism is used to lift the load in the wrap zone allowing lower film wrap height from the bottom of the pallet. A Top Sheet Dispenser covers the top of the pallet with film to dust proof or weather proof the load.

THE RTAC-SERIES is manufactured in the USA in accordance with ARPAC’s Lean Manufacturing Process (AM²) to ensure quality, performance and value.

APPLICATIONS:
• Boxes
• Coils
• Cans
• Rolls of Thread
• Crates
• Bricks
• Trayed Beverage Multipacks
• Cardboard

MACHINE FEATURES
• Heavy-duty reinforced structural steel construction for around-the-clock operation
• Powder coat finish that provides a durable scratch resistant surface and prevents corrosion
• Touch screen Allen-Bradley® HMI for machine parameter settings, manual operations and fault diagnostics messages
• 3 wrap patterns including bypass mode
• Positive home position alignment
• Top over-wrap control
• Adjustable top and bottom wrap counters (0-7)
• Electronic film tension adjustment control
• Photo-electric load height sensor that detects most dark colored loads
• Photo-electric control index, position and exit wrapped loads
• Safety photoeye and brake system on the fence and wrap zone immediately stops arm rotation in emergencies
• Safety flashing light informs that machine is in cycle
• Standard 6’ high safety fencing and access door with interlock switch for safe entry into wrapping area
• Variable carriage speed (0-30 FPM)
• EZ-LOAD FILM-SAVR Powered Pre-Stretch: up to 300% with minimum neck down
• Analog proximity switch dancer bar control for more reliable film feed speed control & corner compensation
• Automatic film clamp and cut with manual override control
• Carriage design allows film to grip pallet 3” to 4” from top of conveyor
• Anti-static rollers
• Corner compensation
• UL approved components
• Heavy duty conveyors with 2.5” rollers driven by “loop to loop” ANSI chain for more positive pallet handling

OPTIONS
• 30” film capacity available
• Tower extensions for 96” wrap height
• Variable speed conveyors
• Film usage monitoring
• Forktruck safety eye prevents conveyor section from running while loading or unloading
• Optional heat seal tail closure

FEATURES
• EZ-LOAD FILM-SAVR® with “Swift Change” Film Mandrel
• Precision Steel Ring Rotary Arm Support Drive System
• Clamp, Cut, Whipe Assembly

FEATURES & OPTIONS
• Optional Ramps
• Top Sheet Dispenser Options For Extra Weather Proofing
• Optional Conveyor Heights, Forklift Bumpers and Light Curtains
• Remote Start Option
• Wrap-N-Weight® Feature Can Be Integrated Into Conveyor
• Pallet Lift Mechanism in Wrap Zone Provides Lower Wrap Heights
• Top Platen Feature Holds Unstable Pallet Loads In Position During Wrapping Cycle
• Roping Option With Special Roping Sequences Available
• Optional Chain Conveyor